



Service Bulletin

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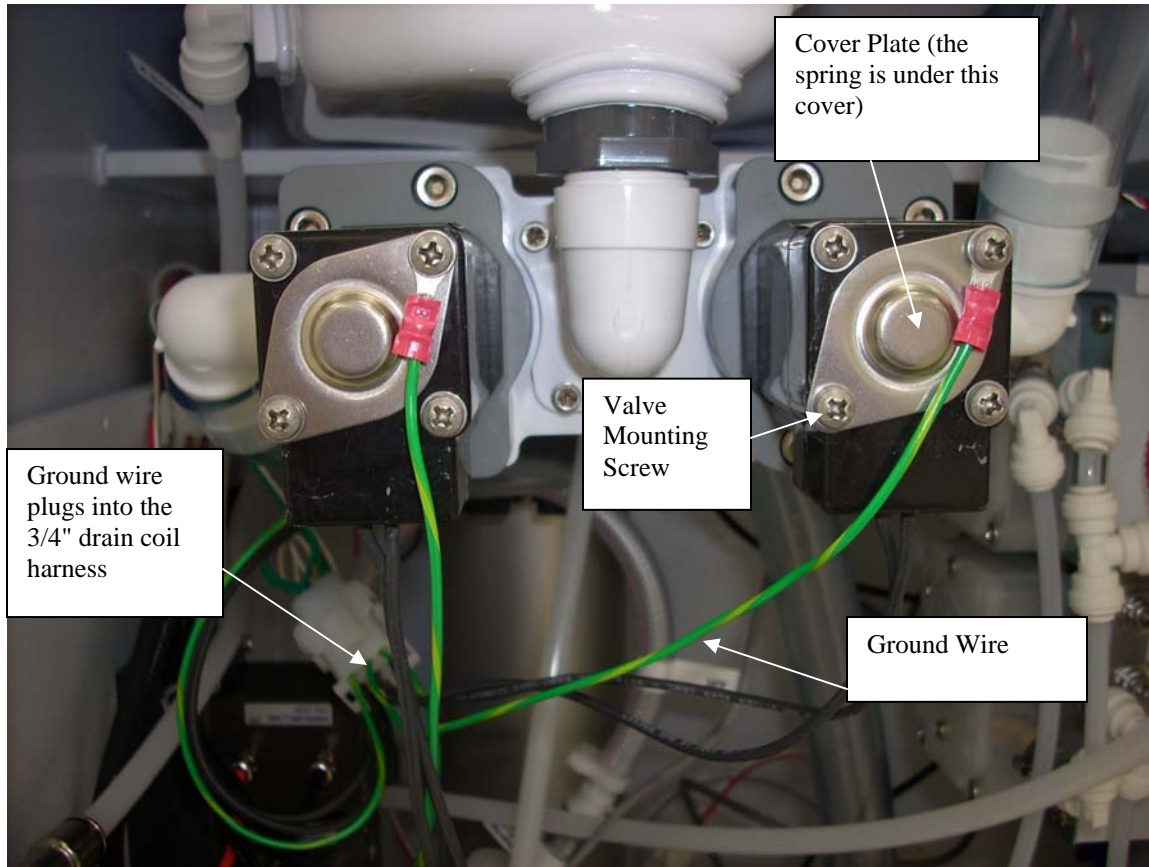
RE: DSD-201 3/4" drain valve grounding kit

DSD-201s produced since March of 2009 have been equipped with the new style 3/4" drain valve coil. As a precaution, ground wire kits are now available for these valves.

The grounding kit P/N 78400-513 consists of the following parts, enough for all six 3/4" drain valves:

1. A cover plate that attaches to the end of the coil.
2. A spring that makes contact between the coil and the cover.
3. A ground wire that attaches from the new cover to the 3/4" drain coil wiring harness.

The grounding kits are available at no charge and the affected DSD-201s should be upgraded when the units are due for preventative maintenance.



INSTALLATION PROCEEDURE:

1. Remove the top right and bottom left valve mounting screws from the 3/4" drain coil.
2. Insert spring between the end of the coil and the new cover.
3. Insert the top right mounting screw through the eyelet of the grounding wire and the metal plate, tighten.
4. Insert bottom left mounting screw through the cover plate and tighten.
5. Inset the pinned end of the grounding wire into the 3/4" drain coil 9 pin harness connector. Note: There are three unused grounding wires on this connector. It does not matter which ground wire is used for each valve.
6. Repeat process for the next five valves.

If you have any questions related to this bulletin, please contact Medivators Technical Support at 1-800-444-4729.